

- 1 -

SAFE DEVICE FOR IONTOPHORETIC DELIVERY OF DRUGS

5 FIELD OF THE INVENTION

This invention relates to methods and devices for providing charged drugs by iontophoresis.

BACKGROUND OF THE INVENTION

10 Iontophoresis is a noninvasive technique, in which an electric current is used to enhance the penetration of charged drugs to a tissue.

Iontophoresis has been used in various fields of medicine, including transdermal administration of local anesthetics, testing for cystic fibrosis by transcutaneous delivery of pilocarpine, administration of vidarabine to patients
15 with herpes orolabialis, fluoride administration to patients with hypersensitive dentin, and gentamicin administration for bacterial otitis.

Transcorneal or transscleral iontophoresis of various charged drugs have been reported. High levels of antibiotics were measured in the cornea and aqueous humor after transcorneal iontophoresis, compared with topical
20 application or subconjunctival and intravenous injection which do not achieve adequate drug levels and involve other complications. Moreover, published data confirm that high drug concentrations penetrate also the posterior segments of the eye after transscleral iontophoresis, allowing the treatment of posterior disorders of the eye, such as posterior uveitis and endophthalmitis. These studies used
25 iontophoresis of drug solution, which is technically clumsy, may cause mechanical injuries to the cornea and demands sterilization of the solution and cup before each treatment.

While iontophoresis has been developed for the eye, little attention was given to the damages that the iontophoresis can inflict to the eye.

- 2 -

In addition, in most reports, patents and patent applications, mentioned below, no distinction was made between the sites on the eye where the iontophoresis is applied. The following is summary of art related to the present invention:

5 **US patent 4,564,016** describes an iontophoretic device using a solution chamber where current flow is adjusted to a desired value by adjusting a potentiometer for a flow passage of a diameter of 0.25 to 0.5 millimeters, which is equivalent to a range of current density of 200 milliamperes to 2000 milliamperes per cm^2 . This is a huge amount of current that may electrify the
10 patient or at least cause a significant damage to the eye.

WO 91/12049 describes an iontophoretic system for focal transcleral destruction of living human tissue for the purpose of immediate decreasing eye pressure. A current of about 3.0-4.0 milliamperes for about 30 seconds to 5 minutes is applied in dozens locations on the sclera. The surface area that this
15 apparatus is applied for is in the range of 0.2 to 2 mm, preferably 0.3-0.6 mm in diameter which translates to about 0.3 mm^2 or a current of about 1200 milliamperes per cm^2 .

Barza M, Peckman C, and Baum J. *Ophthalmology*. 1986 Jan; 93(1):133-9, describes transscleral iontophoresis of cefazolin, ticarcillin, and
20 gentamicin in the rabbit. The authors applied 2 milliamperes for 10 minutes and were able to achieve mean vitreal concentrations of cefazolin, ticarcillin, and gentamicin of 94-207 micrograms/ml in the normal rabbit eye. The current density applied onto the sclera, in this publication is 254 milliamperes/ cm^2 . After
10 minutes of such application, no doubt that a high amount of drug is found in
25 the inner parts of the eye as the process drilled a hole in the sclera.

Maurice DM, *Ophthalmology*. 1986 Jan; 93(1):128-32, describes iontophoresis of fluorescein into the posterior segment of the rabbit eye. As stated in the article, iontophoresis of appreciable quantities of fluorescein into the vitreous body of the rabbit results from the use of a high electrical current density
30 (127-254mA/ cm^2) over a limited area of the globe. This is achieved by passing

- 3 -

current through the fluorescein when it is held against the region of the ora serrata in a tube less than 1 mm in diameter. The retina is destroyed over a corresponding area when the current enters the eye. Again, current density of over 100 milliamperes/cm² was applied to the sclera and caused damage while
5 inserting a high dose of drug.

WO 99/40967, to one of the present inventors, describes an invention, wherein drugs are delivered to the eye using solid hydrogel discs of a size of 3 millimeter in diameter applying onto the cornea a current of up to 1 milliamper which is translated to about 14 milliamperes/cm².

10 It is clear from the art described above that very little attention was given to the adverse effect that the iontophoresis process might have on the tissue on which it is applied and on the long term undesired effects of such treatment. This is particularly surprising in relation to iontophoresis application to the eye, as the ocular tissue is known to be particularly sensitive and vulnerable. Moreover, on
15 the basis of the prior art one may apply a current as high as 2000 milliamperes per cm² that may electrify the patient as well as the medical personnel applying the treatment. Also, no information is available on the sensitivity differences between different tissues, such as the eye versus other tissues, as well as between different portions of the eye.

20 SUMMARY OF THE INVENTION

The present invention is based on the realization that current density is the parameter that controls the safety of the iontophoresis process, especially when applied to vulnerable tissues as that of the eye.

It is therefore one object of the present invention to provide a method and
25 apparatus for safe iontophoresis to the various tissues, and particularly to vulnerable tissues, such as the eye surface, and more particularly to the cornea and to the sclera.

It should be noted that there are significant differences between the tissue structure and function of the cornea and the sclera. The clarity of the cornea is
30 very important for transmission therethrough, while this is of course not the case

- 4 -

for the sclera. In addition, the sclera, unlike the cornea, is coated by a protective conjunctival tissue. Accordingly, any damage to the corneal surface immediately affects the vision and comfort of the patient, while the effect of similar damage to the sclera is much less pronounced.

5 It is therefore another object of the present invention to provide an iontophoretic device that provides only a tissue-specific safe amount of current density to different tissues, for instance, to different parts of the eye.

 Thus, according to a first aspect thereof, the present invention provides a device for iontophoretic delivery of a drug to or into a tissue, comprising an
10 arrangement that prevents operation of the device at a current density that is higher than a predetermined value, said arrangement including first means responsive to a first data item, indicative of the surface area through which the current is to pass, as to set the maximal current allowed at the surface area indicated by said data item.

15 The term *current density* denotes the ratio between the current used to enhance the penetration of drug to the tissue and the surface area of tissue to which current is applied.

 Preferably, the device also includes second means, being responsive to a second data item, indicative of the tissue to be treated. The first and second
20 means are responsive to the first and second data items as to set the maximal current allowed at the surface area indicated by the first data item for treating the tissue indicated by the second data item.

 According to a preferred embodiment of the invention, the device further comprises an arrangement that prevents the continuous operation of the device
25 for a time duration longer than a predetermined time value. The arrangement including means responsive to said the aforementioned first and/or second data item as to set the maximal duration of continuous operation in accordance with the surface area indicated by the first data item and optionally also in accordance with the tissue indicated by the second data item.

30 According to a specific embodiment of the invention, the device includes:

- 5 -

(a) a contacting member capable of contacting with the tissue a drug-containing sponge, said contacting member being capable of transmitting a signal indicative of the surface area of said sponge; and

5 (b) a receiving element, capable of receiving the signal and being in communication with the aforementioned first means.

More preferably, the contacting member including a transducer and the receiving element is a microprocessor in communication with the transducer.

The device of the present invention is preferably designed for iontophoretic administration of charged drugs to eye tissue, mucosal tissue, or
10 internal tissue.

The term "*charged drugs*" refers to pharmaceutical compositions which may be *a priori* charged, to drugs which become charged in a solution in which it is loaded into the iontophoretic apparatus, e.g. onto the sponge of such an apparatus, as well as to drugs which are initially not charged but become charged
15 in the presence of an electrical current.

The term "*charged drugs*" refers also to complexed bioactive agents, bioactive agents conjugated to small or large molecules or polymers, and to bioactive agents encapsulated in a charged particle having a sub-micrometric size, whether the bioactive agent is charged or not.

20 Examples of charged drugs include antibiotics, such as gentamicin, tobramycin and vancomycin; antifungal drugs including miconazole, ketoconazole and omeprazol; anti-inflammatory agents such as ibuprofen and its derivatives, timolol; water soluble steroids such as dexamethasone phosphate and hydrocortisone succinate; anticancer agents such as mitomicin C, methotrexate
25 and 5-fluorouracil; local anesthetics which are delivered to the oral cavity to anesthetize the gingival of tooth before a treatment or to reduce pain, such as lidocaine, bupivacaine and benoxinate.

According to a further aspect, the present invention provides a method for iontophoretically administering drug to or into a tissue, comprising
30 determination of a maximal allowed level of current density and preventing

- 6 -

application of current density above said maximal allowed level. Preferably, the determination is done in consideration of the tissue's sensitivity to electric current.

According to a preferred embodiment of the invention, the method further comprises determination of a maximal allowed duration of continuous current application to the tissue and preventing the continuous application of current for time durations longer than the maximal allowed duration. Preferably, the determination is done in consideration of the sensitivity to electric current of the tissue to be treated and of the current density applied.

According to a further aspect of the invention, there is provided a sponge having a porous structure, wherein the porous structure allows the sponge to absorb and hold at least 30% w/w aqueous solutions without dissolving or disintegrating, the sponge carries a data transmitting module, e.g. a chip capable of transmission of a data indicative of the sponge's size and/or surface area of contact of the sponge with the tissue. Preferably, such a module is coated with a water protecting coat.

BRIEF DESCRIPTION OF THE DRAWINGS

In order to understand the invention and to see how it may work in practice, preferred embodiments will now be described by way of non-limiting examples only, and with reference to the following figures, in which:

Fig. 1 is a schematic representation of a device according to one embodiment of the invention;

Fig. 2 is a flow chart for automatically controlling the current to be applied by a device according to one embodiment of the invention; and

Fig. 3 is a flow chart for automatically controlling the current density and the time duration of operation of the device according to another embodiment of the invention.

- 7 -

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

In accordance with one embodiment of the present invention, the operator of the device inputs into the device data that is indicative to the surface area through which electric current is to flow into the tissue to be treated. For instance, the operator may input a code, which is indicative of the surface area of a contacting member, which contacts a drug-containing sponge with the tissue. The code may be imprinted on the contacting member, may be the sponge color, and the like. Another possibility is that the sponge or the contacting member will carry a chip capable of transmitting data item indicative of the sponge's size.

10 The term "*sponge*" is used herein to denote a porous article made from hydrophilic or non-hydrophilic polymer, in which the porous structure allows it to absorb and hold at least 30% w/w aqueous solutions without dissolving or disintegrating.

Non-limiting examples to such non-hydrophilic polymers are polystyrene, polymethacrylates, silicones and urethanes.

Hydrophilic sponges, are termed herein *hydrogel*, and have functional groups that associate well with water molecules such as hydroxy, ether, amide, thiol, carboxylic acid, amine groups and the like. Non-limiting examples to such hydrophilic polymers are crosslinked hydroethylmethacrylate (HEMA) and other hydrophilic acrylate and methacrylate monomers, polyethylene glycol, crosslinked polysaccharides and proteins, and polyvinyl pyrrolidone. Swellable hydrophilic-hydrophobic copolymers such as HEMA-methyl methacrylate copolymers may also serve as sponge material.

In accordance with another embodiment, the contacting member transmits a signal indicative of its surface area, and this signal is received by a receiving element that is in communication with the processor. In still another embodiment, such signal is transmitted by the sponge itself, who carries a microtransmitter.

The processor may include a microprocessor programmed with a table including predetermined values of maximal current as function of the surface

- 8 -

area or as function of the data indicative thereof. Alternatively, there may be mechanical or electrical arrangements that directly conjugate between the data indicative of the surface area and the maximal current allowed.

The maximal current density allowed may differ from one tissue to another, and therefore, preferably, the processor is also responsive to data indicative of the tissue to be treated. For instance, the operator may input the kind of tissue that is treated, and the microprocessor is programmed with various tables, each corresponding to a different tissue.

Recommended values for maximal current density to various tissues are as follows:

To the sclera: up to $30\text{mA}/\text{cm}^2$; to the cornea: up to $20\text{mA}/\text{cm}^2$, to mucosal tissue, such as in the buccal cavity, up to $30\text{mA}/\text{cm}^2$, to invasive iontophoresis up to $50\text{mA}/\text{cm}^2$, and to invasive iontophoresis to a tumor, up to $100\text{mA}/\text{cm}^2$. Skin tissue may tolerate quite large current densities, and the body may tolerate considerable damage to the skin tissue, therefore, large current densities of up to $50\text{mA}/\text{cm}^2$ may be applied to the skin.

Maximal application durations at maximal current densities are: up to 5 minutes to the cornea, 10 minutes to the sclera, and to other tissues up to 30 minutes. At lower current densities, longer application periods are allowed, such that a maximal charge per area (hereinafter charge density) is maintained. Thus, at half the maximal current density the allowed application period is twice as long as at the full maximal current density. Preferably, iontophoresis is not continuously applied to a tissue for longer than twice the maximal application period at maximal current density, even if the maximal charge density is not achieved.

If drug is iontophertically administered for the maximal application time and still additional drug administration is required, the application may be safely restarted only after a pause of at least 60 seconds. In such cases it is advisable to restart the iontophoresis at a different location, such that different portion of the tissue is subjected to current.

- 9 -

Preferably, a device according to the invention disconnects automatically after operating for the maximal application time, and may be restarted only 60 seconds or more after disconnection. As a device according to the invention preferably has means responsive to data indicative of the tissue to be treated, this
5 means may also function as a timer.

Mechanisms not to allow immediate restart of a device are well known in the art, and in common use with laundry machines, air conditioners, and the like.

According to a specific embodiment of the invention, the arrangement is further capable of determining the maximal operation duration as function of
10 current density, and preferably also as a function of the tissue to be treated.

According to one specific embodiment there is provided a device for iontophoretic administration of charged drugs to the eye comprising:

- an applicator formed with a receiving portion adapted for holding a replaceable sponge loaded with said charged drug and allowing contact of at least
15 a portion of the sponge with a surface of the tissue;
- a data input element, allowing to input thereby data indicative of the area of the sponge portion allowed to be in contact with the tissue;
- an electric current generating element, for generating currents not higher than a predetermined value, being electrically coupled to the receiving portion
20 such that the current once generated passes through the sponge in a direction essentially normal to the surface of the tissue;
- a processor capable of determining the predetermined value of current density in accordance with the data inputted by the data input element.

According to a preferred embodiment of the invention, the device further
25 comprises a second data input element allowing to input thereby the specific tissue to be treated. In this embodiment, the processor is being capable of determining said predetermined value in accordance with the data indicative of the tissue and in accordance with the data indicative of the sponge's area.

- 10 -

Preferably, the device also includes an input element for inputting the desired current, and the electric current generating element is connected to this input element, such that the current generated is the one inputted through it, as long as this is not higher than the predetermined value. Preferably, this input
5 element is operator actuated.

Preferably, the device also includes another data input element allowing to input thereby the specific tissue to be treated (for instance, mucosal, skin, sclera or cornea) and said processor is capable of determining said predetermined value in accordance with this data and in accordance with the data
10 indicative of the sponge size.

Still preferably, the device also has a timer, for stopping the generation of current after predetermined time duration. In a preferred embodiment this predetermined time duration is calculated by a processor from data indicative of the tissue to be treated, the current to be generated by the current generating
15 element, and the sponge size, the two latter serving to evaluate the current density. Preferably, the device also includes a delaying element for preventing immediate restart of the device after current generation is stopped by the timer, preferably, the delaying element prevents such restart for 60 seconds. If the operator attempts to operate the device continuously for time durations longer
20 than the predetermined time duration, the device stops to generate the current and provides a proper indication. This may be, for instance, a video and/or audio display of a notice such as "Operation ceased for safety reasons. Restarting the system will be allowed in 60 seconds from its stop. Relocating the applicator is recommended."

25 Reference is now made to **Figure 1**, which shows a schematic representation of a device **30** according to one embodiment of the invention. The device **30** has a receiving portion **31** composed of an L-shaped arm **32** extending from the body of the device, and an adjustable ring **33**, which claps a sponge **34**. Ring **33** may accommodate sponge discs of various dimensions, by adjusting,
30 with screw **35**, the diameter of the ring.

- 11 -

The container of the device 36, contains its electronic components. More specifically, it has an on/off switch 37, and a push button 38, which when touched gives pulses of a pre-set operation time duration and current. The device has a time selection button 39 and a digital time display window 40, a current selection button 41, and a digital current display window 42. The device has also a sponge size selection button 44 and a tissue selection button 46. The passive electrode of the device 43 is connected to the device 30 by a wire 50. In operation, the operator (not shown) turns on the On/off button 37 and inputs data indicative to the size of the sponge 34 by switching selection button 44 to S, M, or L (standing for small, medium, and large) and data indicative of the tissue to be treated by switching selection button 46 to C (cornea) or S (sclera). If sclera is chosen, the maximal current density allowed is 30 milliamperes/cm², and if cornea 20 milliamperes/cm². If the current density as computed by the processor (not shown) in accordance with the data indicative of the sponge size and the current chosen with button 39 is higher than the appropriate maximal value, touching push-on button 38 does not activate the device, but rather a light alert 52, which indicates that the required current should not be applied to the chosen tissue with a sponge of the indicated size. If the computed current density is smaller than the maximal one allowed, the current passes for the time indicated in the time display window 40. After relevant parameters are selected with selection buttons 44 and 46, the sponge 34 is placed on the eye tissue that has to be treated (not shown), and electrode 43 is placed on any external part of the patient, for example, the ear, cheek, in his mouth, etc. the touch-on button 38 is touched to operate the device and deliver the drug to the tissue.

The device of Figure 1 shows one particular configuration, adopted from a device for applying iontophoresis to the eye that was invented by one of the inventors of the present invention as described in WO 99/40967. However, the invention is not limited to such devices.

Other non-limiting examples for devices that may be similarly adopted to be used in accordance with the present invention are described in another patent

- 12 -

application of the same inventor (PCT/IL2004/000167), incorporated herein by reference, and particularly incorporated are figures 1A, 1B, 2A, 2B, 2C, 2D, 2E, 2F, 3, 4, 5A, and 5B and the paragraphs describing each of them.

Fig. 2 is a flow chart **100** for automatically controlling the current to be applied by a device according to the invention so as to be no larger than a predetermined value, based on the tissue to be treated and the area through which current is applied to the tissue.

In step **110** the sponge size is selected. The sponge size is the size of the area of that portion of the sponge that is to be in contact with the tissue to be treated. In the embodiment of Fig. 1, this is the surface area of the sponge **34**, which is equal to the area defined by the adjustable ring **33**. In the embodiment of Fig. 1, the sponge is selected by use of the sponge size selection button **44**. However, in other similar embodiments the sponge size may be automatically inputted by means of a transducer connected to the adjustable ring **33**, which sends to the processor a voltage signal indicative of the size to which the ring is adjusted.

In step **120** the tissue is selected. The selected tissue may be cornea or sclera, in the case that the applicator is for the eye, or from among any set of tissues that the applicator is adapted to treat. In the embodiment of Fig. 1, this step is carried out by use of the tissue selection button **46**.

In step **130**, the operation current is inputted. In the embodiment of Fig. 1 this is done by use of the current control button **41**.

In step **140**, the maximal current is recalled from the memory for the input sponge size and tissue. This may be done, for example, by reading a data item from a table stored in the memory of the processor of the device.

In step **150**, the current inputted in step **130** is compared with the maximum allowed current recalled in step **140**. If the input current is lower than the maximum allowed current, (in step **160**) the input current is supplied and the process ends. Otherwise, an alarm is actuated (step **180**) indicative that the size of current exceeds the maximum allowed current and no current is supplied. In

- 13 -

the embodiment of Fig. 1, actuation of the alarm is done by lighting the alert light 52. In other embodiments, this may be done by other display means, by giving some audio signal, such as a beep, etc. In such a case, namely, when the input current is above the maximal allowed current, the physician is allowed by the 5 algorithm to enter another current or to quit (step 190). Quitting brings the process to an end, while inputting another current brings the process back to step 130.

Fig. 3 is a flow chart 200 for automatically controlling the maximal operation time duration of the device according to the invention so as to be no 10 longer than a predetermined value, based on the tissue to be treated, the area through which current is applied to the tissue and the selected current. In other words, it is based on the tissue to be treated and the current density. The process described in this flow chart also controls the maximal applied current density, similarly to that appearing in Fig. 2, and similar steps are referred by same 15 reference numerals as in Fig. 2.

Steps 110, 120 and 130 are similar to those described above with reference to Fig. 2. In these steps, the sponge size, the tissue to be treated and the current are selected.

In step 125, the time duration is selected. The time duration is the time of 20 operation of the device, i.e. a time in which current is applied to the tissue to be treated. For instance, in the embodiment of Fig. 1, this time is selected by use of the time selection button 39.

In step 140, the maximal current is recalled from the memory for the input sponge size and tissue.

25 In step 150, the current inputted in step 130 is compared with the maximum allowed current recalled in step 140. If the inputted current is higher than the maximum allowed current, an alarm (in step 180) is actuated indicative that the size of current exceeds the maximum allowed current and no current is supplied. In such a case, the physician is allowed to enter another current or to

- 14 -

quit (step 190). Quitting brings the process to an end, while inputting another current brings the process back to step 130.

If the inputted current is lower than the maximum allowed current, the current density is calculated (in step 151) by dividing the current inputted in step 5 130 with the sponge size inputted in step 110.

In step 152, the maximal time allowed is recalled from the memory for the tissue inputted in step 120 and the current density calculated in step 151. This may be done, for example, by reading a data item from a table stored in the memory of the processor of the device.

10 In step 155, the inputted duration is compared with the maximum time allowed recalled in step 152. If the inputted duration is lower than the maximum time allowed, the current is supplied in step 165 for inputted duration and the process ends. Otherwise, in the case that the inputted duration is longer than the maximum time allowed, a current is supplied (in step 166) for the maximal time 15 allowed (recalled in step 152). In step 167, the device indicates that the current was supplied only for the allowed time. This indication may be done for instance, by lighting a display window indicating the same, and the process ends.

Experiments:

20 In a typical experiment, healthy New Zealand white male rabbits weighting 2.0-3.0 kg were used. The animals were anesthetized by injection of ketamine and xylazine solution (1M, 25 and 2.5 mg/kg, respectively). Groups of 4 rabbits were used in this study (n=4) treated with transcorneal iontophoresis using increasing current densities for 1, 2, and 5 minutes using HEMA hydrogel 25 sponges prepared by the copolymerization of hydroxyethyl methacrylate (HEMA) and ethylene glycol dimethacrylate (EGDMA) at a mole ratio of 99:1 using persulfate redox initiator, and a portable iontophoretic device with current and time control. The hydrogel sponge was saturated with gentamicin solution, containing an average amount of 26.0 mg gentamicin sulfate. Before placing of 30 the electrode on the ocular surface, eye is topically anesthetized with 0.4%

- 15 -

benoxinate eye drops (Localin®, Dr. Fischer Ltd., Israel). The gentamicin-loaded hydrogel disc (5x5 mm discs) is inserted into the cylindrical well of the iontophoretic device and placed onto the cornea. The complementary electrode is attached to the ear of the rabbit by means of an alligator clip. The iontophoretic
5 administration was performed on one eye with a current densities of 2.5, 5.1 and 10.2 milliamperes/cm² for 1, 2, and 5 minutes. The corneal toxicity was examined using hematoxylin-eosin staining and a light microscope observation.

Iontophoresis onto the cornea rabbit eye did not affect the cornea at the low current dose of 2.5 milliamperes/cm², the dose of 5.1 for 5 minutes caused a
10 reversible swelling of the cornea which lasted few hours after application. The 10.2 milliamperes/cm² for 5 minutes also caused swelling and epithelial defects to the surface of the cornea which returned to normal after a few days. Higher current densities of more than 20 milliamperes/cm² caused pronounced damage to the cornea which did not recover and thus is not recommended.

15 For evaluating possible toxicity after transscleral iontophoresis, groups of 4 rabbits were used (n=4) treated with transscleral iontophoresis on the pars-plana area (2mm from the limbus) to avoid retinal toxicity. Rabbits were treated using increasing current densities (5.1, 10.2 and 20.5mA/cm²) for 5 and 10 minutes using HEMA hydrogel sponges saturated with saline (5mm in diameter).
20 Eight hours after the single treatment the rabbits were put under general anesthesia and the anterior segment, vitreous cavity and fundus were examined by slit lamp biomicroscopy and indirect ophthalmoscopy. Immediately afterwards, the eyes were enucleated and immersed in 10% formalin, serially sectioned, and stained with hematoxylin-eosin. Light microscopic examination of
25 the different segments of the eye was performed.

Slight conjunctival injection was noted for all groups immediately after transscleral iontophoresis. The injection disappeared 8 hours after using current densities of 5.1 and 10.2mA/cm² for 5 and 10 minutes. No retinal detachments, hemorrhages or other intraocular complications were found ophthalmoscopically
30 in all treated rabbits. Histologically, signs of inflammation were found after the

- 16 -

highest applied density for 5 and 10 minutes. The microscopic architecture of the tissues adjacent to the hydrogel probe is unaltered without signs of direct damage, like burning, eight hours after the treatment.

In an another experiment performed on rabbits as described above,
5 iontophoresis at current density levels of 5, 10, 20, 30, 50 and 70
milliamperes/cm² were applied for 5 minutes onto oral mucosal tissue, back skin
after shaving, and the back side of the ear. No pronounced damage was
recognized after skin iontophoresis for all densities, although skin redness can be
recognized at current densities of 50 milliamperes/cm² or higher. This redness
10 disappears after a few days. With regard to mucosal tissue, at current densities of
up to 30 milliamperes/cm² there were no significant effect, and redness
disappeared after a few days. At higher current densities, damage to the mucosal
tissue is evident which persist for more than a week. Iontophoresis onto raw
tissue after removal of skin at current densities of 5, 10 and 20 milliamperes/cm²
15 was safe and did not show an effect on tissue.